



**E24065** 

# **LINEAR LOW DENSITY POLYETHYLENE**

## **EXTRUSION COATING GRADE**

E 24065, is a butene comonomer based Linear Low Density Polyethylene. This grade is designed for extrusion coating applications. It offers excellent sealing properties, ESCR, t ion resistance in thin extrusion coatings.

| Typical Characteristics*          |             |          |                 |
|-----------------------------------|-------------|----------|-----------------|
| Property                          | Test Method | Unit     | Typical Value** |
| Density (23°C)                    | ASTM D1505  | g/cc     | 0.924           |
| MFI (190°C/2.16 Kg)               | ASTM D1238  | g/10 min | 6.5             |
| Ultimate Tensile Strength (MD/TD) | ASTM D882   | MPa      | 25/20           |
| Elongation at Break (MD/TD)       | ASTM D882   | %        | 620/745         |
| Tensile Yield Strength (MD/TD)    | ASTM D882   | MPa      | 12/11.5         |
| Co-efficient of Friction          | ASTM D1894  | -        |                 |
| Static                            |             |          | 0.79            |
| Dynamic                           |             |          | 0.69            |

<sup>\*</sup>Typical Characteristics and not to be taken as specifications

#### **Applications**

Coating on woven fabrics, paper aluminium foil.

### **Regulatory Information**

• Meets the requirements stipulated in standard IS: 10146 on "Specification for Polyethylene for safe use in contact with foodstuffs, pharmaceuticals, and drinking water". It also conforms to the positive list of constituents as prescribed in IS: 10141. The grade and the additives incorporated in it also comply with the FDA:CFR Title 21,177.1520, Olefin polymers.

#### **Storage Recommendations**

Bags should be stored in dry / closed conditions at temperatures below 50°C and protected from UV / direct sunlight.

Swastik Mill Compound, V.N. Purav Marg, Chembur, Mumbai-400 071. Tel.: +91-22-6767 7000. E-mail: polymer\_patsupport@ril.com Website: www.ril.com

<sup>\*\*</sup> Typical Values (Mechanical) with 40  $\mu$  film made with 1.8 mm die gap & 2.25 BUR